



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. DSI 9235	REV. B SHEET 1 OF 1
DATE 05.10.14	TITLE QUICK PIN REPLACEMENT		SCALE NTS
A	02.07.03	NEW ISSUE	
B	05.10.14	LENGTHEN QUICK PIN FOR RE-DESIGN	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-628 REV. E

REF. CANADIAN STC: SH98-14

REF. FAA STC: SA00500SE

THE FOUR AN4-15A BOLTS USED TO ATTACH THE STEP TO THE MOUNTING LUGS MAY BE REPLACED WITH:

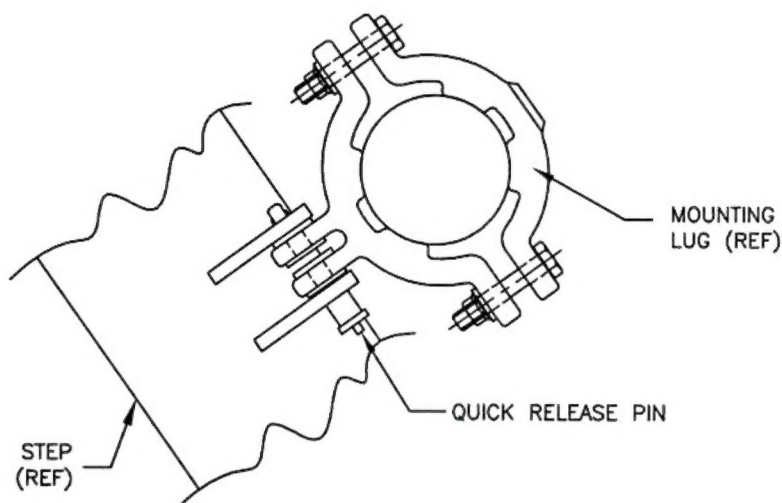
STAINLESS STEEL POSITIVE LOCKING QUICK RELEASE PINS WITH A MINIMUM DOUBLE SHEAR STRENGTH OF 2400 LBS, A 1.3 INCH GRIP LENGTH (MINIMUM), AND 0.25 INCH DIAMETER

POSSIBLE PARTS NUMBERS

BOLT	MINIMUM GRIP	POSSIBLE QUICK RELEASE PIN REPLACEMENT
AN4-15A	1.3" (33.0mm)	AVIBANK: BLC4B13S, BLC4TA13S, BLC4R13S, BLC4LA13S MS NUMBER: MS17984C413, MS17985C413, MS17986C413, MS17987C413 REID: BLRS-020, BLBS-020

THE FOLLOWING OPTIONAL KITS ARE AVAILABLE FROM DART TO PROVIDE QUICK RELEASE COMPATIBILITY:

QTY -011	PART NUMBER	DESCRIPTION
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN



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